Special Editions 428 Turnbull Canyon Industry, California 91745 (213) 961=0607

Building a Car With Stallion Components

In conjunction with Ford Motorsport, Special Editions has prepared a special offering of components used to manufacture the Stallion 429. This list includes all those parts unique to the Stallion—both proprietary and fabricated. With the Parts Book/Assembly Manual as a guide, the approach is simple: buy what you need, when you need it, from Special Editions, and obtain the suspension running gear from your local Ford or Lincoln/Mercury Dealer. Of course, used components may be obtained, but it is suggested that all such components be rebuilt to original specifications before assembly is completed. In this manner, construction of the car becomes a cooperative effort between you, Special Editions, and your local Ford Dealer.

By taking the "buy what you need when you need it" approach, a number of important goals may be achieved. First and foremost, you will save money. At each phase of construction you can shop around and buy what you need for the best price. Now, since we all have different talents, connections, and goals, the built-in flexibility of the Special Editions component program will work to your advantage. Another advantage of this approach is that the quality of the finished product will be improved. Instead of having to purchase one "package" that is a compromise between what you need and what you can afford, you can space your purchases out over a period of time, enabling you to build the car you really want without going broke.

Just what can you do with Stallion Components? Although intended for street use, the foundation of the Stallion is based on road-racing chassis technology. This is apparent in the tubular steel/monocoque construction of the frame. This means two things: the frame will be more than capable of standing up to the stresses associated with a Big Block V-8, whether your choice for a motor is a base 429, a Can Am 494, or even the rare 427 SOHC. The backbone structure of the Stallion frame gives it the torsional rigidity necessary for effective suspension tuning and predictable handling, both of which are serious considerations in this type of automobile. A side benefit of this structure is enhanced by the inclusion of two separate layers of closed cell foam within the backbone, which help limit heat transfer through the firewall and driveline tunnel. The cockpit is also much quieter than you would expect. The basic frame, then, is capable of handling a high performance motor without any problem, and without demanding undue sacrifices in comfort. But what about the rest of the gar?

A quick inspection will establish that both the front and rear suspension, rear axle, the steering system and most of the braking system are stock ford parts. The components selected for use on the Stallion are understressed—they will wear longer and be less subject to the problems normally associated with strenuous use. For example, the front end of a Stallion with a 429 and a C-6 automatic actually weighs less than the Mustang II front end the parts were designed for. In fact, we recommend trimming 1/3 of a coil from the 140 CID Mustang II front spring if the 429/C-6 drivetrain is used. In addition, the Mustang II/Pinto front end is used in Baby Grand National competition; if needed, heavy duty racing components (for both suspension and brakes) are available.

The rear suspension used on the Stallion is taken from the Torino, LTD II, Thurderbird, and Lincoln Mark IV & V. In stock form, the rear suspension is more than adequate for high-performance street use; the 9" Ford rear end was intended for use with a Big Block V-8 in a heavy automobile. This same rear suspension and rear axle has been modified for use in Grand: National racing, so again, heavy duty racing parts are available if needed. Another advantage of the 9" Ford rear end is that the Ford Traction-Lok limited slip differential and a wide selection of gear ratios (2.47:1 to 4.56:1) are available directly from Ford. You also have a choice of brakes-- either the 11.6" ventillated discs off the Lincoln, or the 11" x 2½" drums off the Torino. LTD II, and Thurderbird.

In the front, the stock Mustang brakes may be retained, or, by using our brackets, the front end may be fitted with Granada rotors (11") and four-piston NASCAR calipers. Of course, full competition braking systems are available, but these are highly specialized and usually not practical for the street. The wide range of braking systems available combined with the adjustable balance-oar pedal assembly permit you to tune the brake system to suit your needs.

Similarly, tuning the suspension is a matter of adjusting spring rates and anti-sway bar sizes to the vehicle and the application. The wide range of springs available from Ford, and the anti-sway bars available in 1/16" increments make this process straightforward and relatively inexpensive.

Taken on the whole then, the Stallion has a platform suitable for a wide variety of engines, braking systems suitable for either street use or competition, and suspension components that may be tuned to match your particular application. In stock trim, a car with a 429/C-6 drivetrain weighs in at about 2800 pounds. Equipped with wide, 50 series radials, Nonroe shocks, and anti-sway bars, the performance is all that you would expect. The power assisted rack and pinion steering is quick and precise without being too light, and the initial understeer experienced at low speed is replaced by neutral steer tendencies in the middle speed ranges. Power oversteer is available on demand. Here's a car with high performance potential that is meant to be driven and enjoyed without spending a fortune either getting it on the road or keeping it there.

How do you get started? We specialize in tailoring a package to suit the individual and the application, so the first step is to contact us directly. You may want to start with a bare frame, or you may want to pick up the whole Stage I package to begin with. If you do start with a Stage I package, you may select additional parts from our Component Parts Pricelist. We will prepare an order for you and ask for a deposit. Once the deposit is received, we will go to work on the order. Usually, we can ship within 15 to 30 days. All our pricelists are based on the cost of the parts alone, no crating or shipping charges are included. Crating is done on an as needed basis, and you will find crating charges listed on our pricelist. Small parts may be shipped UPS (freight collect), but shipments over 50 bounds are sent via common carrier (freight collect). When your order is ready, you will be contacted. Large orders are released once the balance due has been paid; small orders may be shipped COD.

Call us today to arrange for a tour of the factory and a test drive.

Should you have any questions about our car, please feel free to write or call.

Sincerely,
Chichael H. Grant

compression, OCR, web-optimization with CVISION's PdfCompress

Special Editions 428 Turnbull Canyon Industry, California 91745 (213) 961-0607

ANNOUNCING A SPECIAL PROMOTIONAL OFFERING 1

To officially launch the Stallion Component Program, we have prepared ten bodies and frames at the same time -- something we do normally for a Distributor. who orders ten units, at a time. This of course reduces our costs and permits, us: to sell to the Distributor at a reduced price. However, these ten frames and bodies will be sold directly to the public on a first come first serve basis.

This is an unprecedented coportunity for you to begin working on your car-at a savings of over \$1,700.00 dollars. In view of the tremendous savings involved, it is not expected that the supply will last very long, so do not hasitate to contact us.

If you wish, you may add items to your order off of our standard Component Parts Pricelist. For example: the frames are unpainted, if you want yours epoxy powder painted, consult the pricelist and add that figure to the total.

To reserve your body/frame package, call us immediately. Any questions you might have can be answered then, and we can discuss your order with you. With a verbal order, we will hold a serial nurber for 5 days, which will give you a chance to send in your deposit and purchase order. We can usually have a package ready to ship within 15 days, and at that time we will contact you regarding the balance due. At that time, any crating charges involved can be added in. Please remember that we ship freight collect via common carrier, and although we try and make the best possible shipping arrangements, you may find that you can save some money by contacting a freight line in your area. Often times they will make deliveries to the West Coast without having a load for the return trip -- so they may be willing to make a deal.

Prices

Frame Assembly unpainted	\$1,810.00
Body Kit with 427 style hood	31,007,00
Wotal . FOB Industry.	\$3,677.00

Should you have any questions about our car or this special offering, please contact us. We will be more than happy to assist you in any way possible,

Sincerely:
Michael H. Grant

Stage I

Frame Assembly: complete tubular steel frame with a foam & steel monocoque backbone. All brackets for the FORD rear suspension are welded in place, and the Ford Nustang II grossmember is incorporated into the basic frame structure. (09.00-100) Body Assembly: includes the main body shell, hood with a scoop, trunk lid, and both steel reinforced doors. All fiberglass is hand laminated isothallic tooling resin. (10.00-100)

Motor Mounts: for 429 (base, CJ & SCJ), 460, 351 (M.",C), 302, 289 Ford. Inquire regarding availability of other motor mounts.

Transmission Crossmember: for Ford Toploader 4-speeds and automatic transmissions; as well as the Doug Nash 4+1 Street Gearbox.

Body Installation Sheetmetal: all prefabricated sheetmetal pieces required to finish mounting the body to the frame; includes firewall and radiator shroud.

Windshield Assembly: complete assembly with chrome plated brass uprights and safety glass.

Total ... \$5,989.00.

Stage II

Podal Kit: base plate, gas pedal assembly, brake pedal assembly, brake master cylinder assembly (2 master cylinders).

Front Strut Rod Spacer: for proper location of lower strut rode.

Modified Lower Rear Arms: supplied on an exchange basis,

Trunk Hinge Kit: 1 pair chromed exterior mount hinges.

Trunk Latch Kit: one handle, latch, striker, and striker base plate.

Door Latch Kit: one pair outside handles, 2 latches w/strikers, 2 cable tabs, backing plates and backing plate braces.

Door Hinge Kit: hinge mounting plates, hinge arm backing plates, door jamb backing plates.

Hood Hinge Kit: 1 pair hinge arms, base plates, and backing plates.
Side Vent Grill Kit: one set of side vent grills, left & right.

Bumper Kit: Unchromed front & rear bumpers, guards, front mounts, steel rear nounts.

Roll Bar 3" bent to fit into mounts on frame (unchromed).

Main Wiring Harness Assembly: main circuit panel with loom attached.

Instrument Panel Casting: aluminum set up for 7 instruments, heater controls, and a radio.

Radiator Core 2": for small block V-8, with outlets set up for Ford engine.

Side Pipes & Mufflers: 1 pair unchromed side pipes with mufflers, collectors, flanges (4 tube)

Stage II Subtotal.... \$2,611.00. Stage I + Stage II Total.... \$8,600.00

Stage III

Cockpit Upholstery: carpeting for cockpit floor, kick panels, finewall, center console, and rear firewall, padded Naugahyde dash canel, upper door panels, lower door panels w/pockets, I pair padded bucket seats with adjustable tracks.

Trunk Carpeting: for inner fenderwells, floor, forward bulkhead, and fuel cell covers fuel Cell Kit 24 Gallon: NASCAR, USAC, etc. approved fuel cell, filler neck plate flip Top Gas Cap Kit: gas cap, filler neck hose, hose clamps.

Steel Fuel Cell Cover: covers rear of cell, has trunk light mounting plate.

Fuel Cell Outlet Cover: protects fuel hose outlet on the fuel cell firmly in place.

Courier Feater Modification: send us the heater & control panel, we send it back so the heater bolts in place in the frame and the control panel bolts to the instrument panel.

Stage III Subtotal ... \$3,000.00

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09.00-100
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                          Frame assembly
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                           Front bumper
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                            Bracket caliper mounting right
                           Bracket caliper mounting left 
Bolt caliper to bracket (4)
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05.40-201
                           Base plate pedal assembly
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                           Gas pedal
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Trunk support (pair)
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Door hardle, right & laft
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Door latch, right & laft w/striker,
Backing plate door striker (2)
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Door jamb backing plate (8)
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Hood hinge plate (pair)
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Passenger's side lower, inside radiator, shroud; 0,40-204
Driver's side lower inside radiator shroud 10,40-206
Opper radiator shroud
Passerver's side outer radiator shroud
Door hinge access cover (2)
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Door hinge access cover (2)
Passenger's side rocker panel plate
Driver's side rocker panel plate
Trunk latch inspection plate
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Beadlights (pair)
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 Amber front turn signals (paig)
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 Red tail/brake lights (pair)
                                                                                   11.40-51296
 Round white backup lights (pair)
                                                                                  11.40-54581109
11.40-54581110
 Amber rear turn signals (pair) Rectangular rear backup lights (pair) Arber Front side marker (pair)
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  Fuel cell cover w/trunk light plate
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  Fuel cell outlet cover
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  Freel cell hold down strap
                                                                                   13.60-301
                                                                                                                                  308.75
  2º radiator core
Electric fan hit (pair)
3.5º H.D.C.F. radiator core
Fam mounting screws for 3.5° core (8).
Radiator fill tank brass
Radiator fill tank brass
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Side pipes w/mufflers unchromed(2)
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   2º rediator core
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Seat ass'y driver
Seat ass'y passenger
Door panel upper & lover driver's
Door panel upper & lover driver's
Screw door panel mount (8)
Clips door panel mount (12)
Dash upbelstery
Turnel (carpet)
Cockpit floor carpet, driver's front, rear
Cockpit floor carpet, pessengers front, rear
Cockpit floor to tunnel drivers side
Cockpit floor to tunnel drivers side
Cockpit floor to tunnel drivers side
Cockpit floor to tunnel passengers and 16,20-705 C
Cockpit floor to tunnel drivers side
Cockpit floor to tunnel passengers and 16,20-705 C
Cockpit floor to tunnel passengers side
Upholstery snap button (29)

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16,10-101 8
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   Samio Upholstory Kit, including
   Upholstery snap button (29)
Upholstery snap socket (29)
                                                                                    16.20-99-12-10128
16.20-99-11-10224
   (29) 10.20-99-EK-102
(these are installed on the upholstery pieces)

Opholstery map stude (29) 16.20-KK-10367

Opholstery adhesive (1 quart) 16.20-99-051133
                                                                                    16.20-99-051135-000 11.460.00
   Trunk upholstery essembly Solid plexicles wide curtaines (pair)
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    Side curtain case
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    Body kit with fram
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     Basic Looseleuf Scition Parts Sook/Assembly harmal (FS/AM) 16)
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10,40-208

Fabricated Parts: May Be Replaced with Substitutions or Duplicated

Substitutions of	. Dublicated.	
Motor mounts	01.10-101 102 103 104 501	Retail 25.50/pr
	502	
7 - 1 - 1 - 1 - 1 - 1 - 1		
SE power steering/alternator brace 429		32.00
Spacer brace to water pump boss	01.80-401	4.00
Spacer H. H. H. H. H.	01.80-402	4.00
Transmission crossmember	02.05-100	
Transmission cross and a	02.05-200	37.00 each
	02.03-200	37. Qu. eacu
Bracket clutch reservoir	02.11-404	\$0.00°
Clutch pedal	02.11-601	21,20
The same of the sa	05 40 004	2.0
Bracket caliper mounting right	05.10-201	40.50
Bracket caliper mounting left	05.10-202	40.50
Bolt caliper to bracket	05.10-300	9.50
Base plate pedal ass'y	05.40-110	53.40
Gas pedal	05.40-201	15.20
Brake pedal	05.40-301	29.50
Cover plate clutch master cyl. mount	05.40-501	1.90
Clutch pedal spacer	05.40-601	5.50
Clucch botal Spacol	37.40-001	9.00
Bracket brake reservoir	05.45-102	17420
Spacer reservoir to bracket(2)	05.45-103	1.20 each
Brake lines	05.50-100	73.60
Spacer front strut rod bushing (2)	Q6.19-200	12.52/pr
Anti-sway bar front 3/4"	06.10-375	50.00
Lower section steering shaft extension	07, 30-101	2 3. 94
Upper section steering shaft extension	5 0-102	23.94
Upper section steering shaft extended U-joint insert (2)	NOLOGIE 30-104	19.00/pr
Return hose outlet tubing	07.40-101	12,50
Colored Charles and the Colored Colored Colored		
Bower Steering pump spacers 429	07.40-201	4.60
Spacer adj. brkt. to block	07.40-202	5.20
Spacer adj. brkt. to pump	07.40-203	6.40
Spacer inside main brkt.	07.40-204	6.00
Spacer main brkt. to block	07.40-204	0.00
Modified lower arms, accommo	08.10-D6SW 5538-AA	138:00/pr
Striker trunk latch	10.11-162	1400
Baseplate trunk latch striker	10.11-161	13.40
Trunk support upper pivot	10.11-171	16.00/pr
	·	
Cable tab inner door pull cable arm	1:0112-105	4.40/PR

Backing plate door striker	10.12-101	12.40/pr
Brace door striker backing plate	10.12-102	4.40/pr
PLECA GOOL SELIKEL DECKINE DIRECT	10.12-100	10 / pr
Hinge arm backing plate (3holes) (4)	10.12-107	15.20/4
Beer ist besting place (2belos) (8)	10.12-108	17.60/8
Door jamb backing plate (2holes) (8)		
Door hinge mounting plate (2)	10,12-108	20.36/pr
Hood support upper pivot (2)	10.11-171	16.00/pr
	10 21 220	28.00
Grill side went right	10.21-320	
Grill side went left	10.21-321	28,00,
Rear bumper mount right	10.22-405	31.00
Rear bumper mount left	10.22-406	31'.'00'
The state of the s		
Mirror windshield post mount	10.25-401	31.20
Wind wings, Cobra Complete assembly	10.26-200 (Ass'y)	1.09, 26,
Windshield Assembly	10.30-100	920.88
Body installation sheetmetal		
DOGY THECATERDION SHOOCHAOAI	10.40-208	32.00
	10.40-209	35.75
	10.40-204	
		14.89
	10.40-206	14.89
	10.40-203	14.89
	10.40-202	21.28
	10.40-201	21.28
Door hinge access cover	10:40-103	1.3.50
Passenger's side rocker panel plate:	10.40-213	14.89
	10.40-212	14.89
Driver's side rocker panel plate	10,40-212	14.0%
Trunk latch inspection plate	10.40-211	4.90
Steering shaft throttle box	10.41-101	38,20
Rear frame rail chrome trim sheetmetal	10:42-101	26.00
real, ilam lati outone arim puoce cab	- Committee of the comm	
Engine compartment chrome trim sheetmet		
	10.43-201	
	10.42-202	
	10.42-203	
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	10.42-205	
	10.42-206	84_00%set
Main harness assembly	11.50-1.00	473.20
Bracket wipgr mounts	11.60-300	14.00
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Defroster outlest on base unit	12.00-101	
Heater outlet	12.00-102	
Air intake block off plate	12.00-103	
Air intake tube clips (2)	12.00-1.04	
Spacers heater system mounting	12.00-106	
Mounting tab heater system to firewall	12.00-107	
Dash mount defroster outlets	12.00-108	34.00/set.
Gasket filler neck plate	13.20-102	3,50;
Fuel cell cover w/trunk light plate	13.60-101	56:00
Hold down strap	13.60-301	21.28/pr
24 radiator core	14.00-201	308.75
3.5" radiator core	14.00-301	7 <mark>00.</mark> 00
Radiator fill tank	14.00-500	86.43
Four into one collectors	15,00-101	171.65/pr
Bour tube flange	15.00-102	10.64/pr

Can't Get It Anywhere Sise

Frame assembly		09.00-100	2,370,100	
Trunk lid assembly Door assembly right Door assembly left Hood assembly "Cobra" st Main body shell assembly	:yle	10.11-110 10.12-110 10.12-120 10.13-101 10.14-100	138.36 164.00 164.00 147.80 1.806.00	
Grill radiator Grill oil cooler Grill brake duct (2)	SUBTOTAL SUBTOTAL	10.21-340 10.21-342 10.21-341	4,790.16 42.00 12.00 10.00 64.00	SUBTOTAL SUBTOTAL
Bumper guard (4) Front bumper mount Front bumper Rear bumper	SUBTOTAL	10.22-404 CM 10.22-403 CM 10.22-401 CM 10.22-408 CM	120.00 38.00 156.00 156.00 470.00	SUBTOTAL
	TOTAL		5,850.00	(8-4-81

Moles CONNECTORS Cole Hersee Co

RAMAR Electric
Series 300-55 Amp

Special Editions 428 Turnbull Canyon Industry, California 91745 (213) 961-0607

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